

Ingenza: Advanced by Nature®

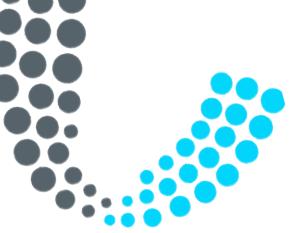




Custom screen

Custom scale-up

- > World leader in applied synthetic biology
- > Specialised in the **design**, **development** and **biomanufacture** of chemicals, biologics, pharmaceuticals and biofuel products
- > **Successfully** delivering for our customers since 2003
- > **Multidisciplinary** team
- > Proprietary technologies
- > **Flexible** collaboration and business models







ingenza

Industrial Biotechnology and SynBio



Molecular Biology

- Strain Engineering via Combinatorial Assembly
- Optimised Productivity and Product Recovery
- Product-Tailored Assay Development



Fermentation

- Expertise in Bacterial, Yeast and Mammalian Cell Culture
- Biocatalyst Screen Development
- Bioprocess Scale Up and Optimisation



Chemistry

- Chemical Synthesis of Important Metabolites
- Analytical Method Development
- Downstream Processing and Product Isolation



Why did we change to ELN?



Paper lab books are:

- X Slow and tedious to write up
- X Non-searchable
- X Expensive and difficult to store
- X Unledgible
- X Difficult to manage/collaborate



Why did we change to ELN?



Electronic Lab Notebooks:

- ✓ Fast, efficient and controlled recording of data
- Quality and compliance
- ✓ Integration of all digital data
- ✓ Improved project management and collaboration



How did we select SciNote?



Defined a dedicated person for market search

Established nonnegotiables and picked topcandidate(s)

Trial period with team representative of the institution

Group decision

- Can be overwhelming
- Ask your community
- Request referals

Non-negotiables:

- Browser-based
- Local installation
- FDA 21 CFR part 11 compliance
- Affordability

Other factors:

- Database function
- Possibility to export data easily
- Internal cross-referencing
- User perception

- Trialled with dummy data
- Picked people from all departments
- Close collaboration with SciNote support team
- Defined deadline
- Effort recognition

 Important to ensure team satisfaction

How did we implement SciNote?



Defined standardised practices

Defined key users

Staff training by key users

Continuously shared tips and troubleshooting approaches

- Different people have different interpretations for each level of SciNote
- Important to map out common processes before implementation
- Very important for successful implementation
- Will do the handholding
- Representative of every department
- Have a positive attitude towards change
- Trained by SciNote team

- In-house training promotes uptake and allows use of specific examples and defined practices
- Examples:
 - Spell check: Grammarly
 - Use of symbols

Current practices



New customer: team is set up

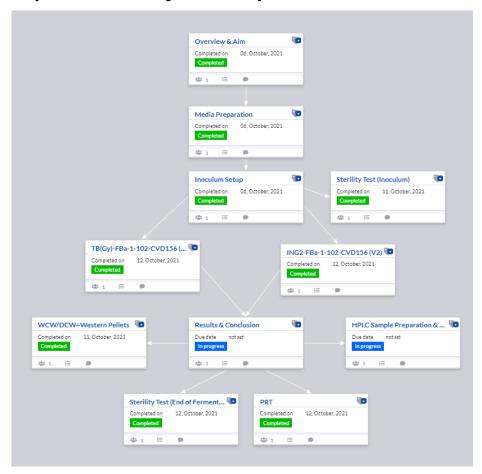
Project Manager defines and creates SciNote 'Projects', assigns timelines and responsibilities

Technical lead introduces task layout

Members of the team fill in data

Project manager audits data and exports reports at the end of the project

Example of task layout template for Fermentations:



Importance for scaling up processes?



Lab scale – in-house









Aquila biolabs CGQ 0.1-0.5 I

Ambr®250 single-use modular 0.1-0.25 L

BioBLU®

Glass Autoclavable Vessels 0.3-20 L

Scale up – with partners









Successful Technology Transfer

Importance for scaling up processes?



Key **technology transfer** tools include:

- Comprehensive technology transfer documentation/support of customer
- > Confirmation of regulatory compliance and identification of modifications if applicable

> Manufacturing documentation providing full traceability in all steps of the process, from

R+D/process optimisation to GMP production

Independent quality review and sign off



Importance for scaling up processes?

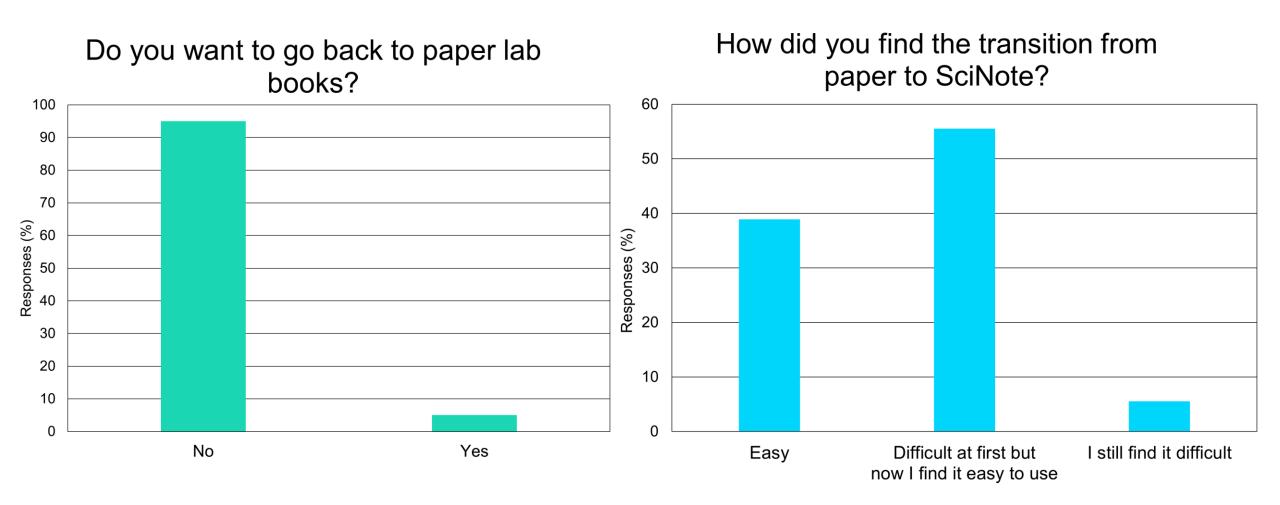




- > Processes designed and documented to allow rapid scale-up with 3rd party CMOs
- > Full traceability of process development and manufacturing steps
- > Fully time-stamped audit trail (FDA 21 CFR part 11 compliance) and daily back-up of all organization data.
- Export of SciNote data directly into:
 - > Development plans
 - > Development reports
 - Certificate of Analysis
 - > Customer reports and presentations

Staff survey





ADDRESS

Ingenza Ltd Roslin Innovation Centre

Charnock Bradley Building

Easter Bush Campus

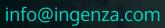
Bush Farm Road

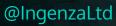
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